

ABSTRACT

A container 3 is manufactured by thermally forming a multi-layered sheet including a first substrate layer 11, an adhesive layer 12, a gas barrier layer 13, an adhesive layer 14, a second substrate layer 15, a cohesive failure resin layer 16, and a
5 non-cohesive failure resin layer 17 in such a manner that the non-cohesive failure resin layer 17 is positioned on an inner surface side of the container. The non-cohesive failure resin layer 17 contains a polypropylene resin having a melting point of 140 °C or higher. The thickness of the non-cohesive failure resin layer 17 is in the range of 7 to 40 μm . A circular cut portion 35 is formed on the non-cohesive failure resin layer 17.